

# WAKOL NE 470 Contact Adhesive

## Technical information

### Area of application

Neoprene adhesive for

- Skirting boards
- Edges of staircases

and laying staircases with

- Textile floorings
- Homogeneous PVC coverings
- Rubber floor coverings
- Linoleum floorings
- Natural cork coverings

on absorbent and non-absorbent subfloors indoors

### Special properties



- suitable for chair castors
- suitable for underfloor heating

1) Emissions class according to French law

### Technical data

Raw material basis:	Polychloroprene
Airing time:	approx. 15 - 20 minutes
Open time:	approx. 30 minutes
Cleaning agent:	WAKOL RV 105 Neoprene Dilution
Storage:	12 months in tightly sealed container
Storage temperature:	not below +5 °C; sensitive to frost
Marking according to Ordinance on Hazardous Substances:	see safety data sheet
GISCODE:	S1

Application method and consumption<sup>2)</sup>:

both sides with brush	200 - 250 g/m <sup>2</sup>	Skirting boards, edges of staircases
both sides with smooth Spatula or TKB A1	300 - 350 g/m <sup>2</sup>	Textile floorings, homogeneous PVC floorings, rubber floor coverings, linoleum floorings, natural cork coverings

2) Consumption depends on the surface structure and absorbability of the subfloor

## Subfloors

The subfloor and the climatic conditions of the room must meet the requirements of DIN 18365. Subfloors must be level, permanently dry, solid and free from cracks, dirt and adhesion-inhibiting substances.

Apply appropriate WAKOL levelling compounds to uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

Always apply mastic asphalt.

## Usage

Stir adhesive well before using. Using a smooth or fine-notch trowel, apply uniformly on the subfloor and flooring, avoiding adhesive pools. Lay flooring after appropriate airing time and rub well. Subsequent corrections are not possible.

The flooring can be welded the next day.

During processing and the final setting (approx. 3 days), the adhesive must be protected from direct sunlight.

## Important

Do not use at temperatures below +15 °C. In cold weather, warm up WAKOL NE 470 Contact Adhesive in due time in heated room. All information is based on approx. 20 °C and 65 % relative air humidity.

Do not use for heterogenous PVC and CV-floorings. Use WAKOL D 3410 Kontaktko instead.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at [www.wakol.com](http://www.wakol.com).

This Technical Information of 09.07.2015 supersedes all previous versions.